





# **Product Overview**



### WHAT WE STAND FOR

Reliability, Precision and Customer Proximity

Since 1953 our mission has been to breathe life into our customers' machines. We develop and supply efficient drive components for almost every industrial sector. On our assembly lines high-quality products are created, designed down to the smallest detail and manufactured with the utmost care.

Being a family-owned company means knowing where we come from, what we can do, what we want and what connects us. Our heart beats for your application. Drive technology is our passion. In a globalised world the complexity of markets is often a challenge. As a machine manufacturer you should be able to focus entirely on developing and producing your own products.

Our task as drive specialists is to integrate current technological standards and directives into our drive solutions and to provide you with a perfectly matched drive unit.



### Drives for a moving world

Since 1953 people have trusted us when it comes to motion. With our geared motors your world keeps turning reliably.



### Extensive stock programme

Immediately available: high-quality gearboxes and geared motors for almost every industry. So you receive the right solution quickly and reliably.



### Finding solutions together

We develop tailor-made drive solutions.

From concept to implementation you receive everything from a single source.



### Complete drive systems

Ruhrgetriebe offers a wide range of gearboxes and geared motors. For every requirement we find the perfect solution.



### Flexible modular system

Special shafts, custom flanges or individual add-ons. We implement your requirements quickly and precisely.

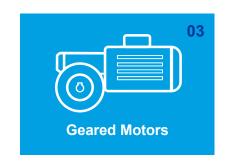


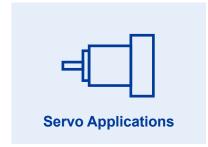
# **PRODUCT GROUPS**

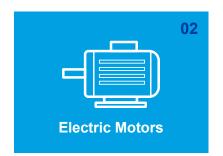
Manufacturer of efficient drive solutions













# **INDUSTRY OVERVIEW**

Over 70 years of drive power for all industries

























**Your application. Our drive power.** Together we find the right solution



## PRODUCT LIFE CYCLE

Your Journey with Ruhrgetriebe

### Keeping your drive reliable – today and tomorrow

A geared motor from Ruhrgetriebe is more than a single product. It is the result of close collaboration with our customers. To ensure your drive technology remains reliable, efficient and future-proof in the long term, we support you throughout the entire life cycle of your drive system. From the first idea to sustainable recycling, we work with you in partnership to create your solution.

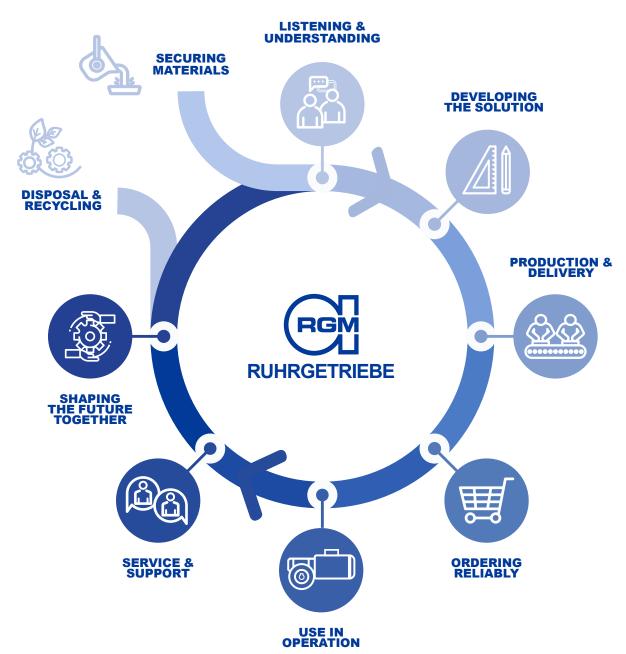
We listen and understand your requirements. We develop customised solutions and deliver your products reliably. Through a simple and transparent ordering process you receive your drives quickly and securely.

In daily operation we support you with service and assistance. At the same time we continuously develop our technology to meet your future requirements already today.

Through recycling and the responsible use of raw materials we close the loop.

This creates a partnership that extends across the entire product life cycle.

In this way we ensure that your drive not only works reliably today, but that you remain flexible and competitive in the future.





### YOUR ADVANTAGES

The Ruhrgetriebe Life Cycle in Detail

### We support your drive solutions from the first idea to recycling

#### 01 Securing materials

We use tested materials and maintain a reliable supply chain. This ensures that your drives remain available in the long term and are manufactured with consistent quality.

#### 02 Listening and Understanding

Whether for a new machine or a retrofit, we listen and analyse your requirements together with you. Whether a standard geared motor with customisation or a complete new development, since 1953 we have provided guidance and confidence.

#### 03 **Developing the solution**

We develop your drive solution step by step together with you. Load, installation space, interfaces and operating conditions are defined in close coordination to create a solution that works and fits perfectly.

### 04 **Production and Delivery**

We manufacture your gearbox according to your specifications. Many models are available from stock or preassembled. We implement special versions flexibly so you are quickly ready for operation.

#### 05 **Ordering reliably**

We ensure that your solution arrives exactly as required. On time, documented and securely packed. From single orders to spare parts or series production, personally managed from start to finish.

### 06 Use in operation

We support the entire service life of your application with spare parts, maintenance and advice whenever you need it.

### 07 Service and Support

Whether spare parts or product information, everything is digitally available and ready for use. The digital nameplate ensures that we can identify the right geared motor even after many years. Our support, maintenance and experienced service teams provide long-term reliability.

### 80 Shaping the future together

We think ahead with you. When requirements change, we adapt your drive solutions or plan complete system replacements together.

### Recycling sustainably

We complete the life cycle through recycling and the responsible use of resources. We also pay attention to the CO<sub>2</sub> footprint of our products.

## **DIGITAL SERVICES**

Digital Tools along the Product Life Cycle



### Digital Assistant "Toni"

Answers your questions in real time and guides you safely through our world of drives. Ideal for quick support and technical queries.



### **Product Finder**

Finds the right drive solution in just a few steps. Fast, intuitive and precisely tailored to your application.



### **Digital Nameplate**

Identifies the correct replacement geared motor even after many years. Product information is available at any time via ID or QR code.



### **Downloads and CAD data**

Provides technical data sheets, CAD files and other documentation immediately online. All relevant information for planning and design instantly available.



# GEARBOX AND ELECTRIC MOTOR



### More than the sum of its parts

Since 1953 Ruhrgetriebe has stood for drive solutions that are created in close cooperation with our customers. With experience and innovation, we create geared motors that perfectly fit your application.

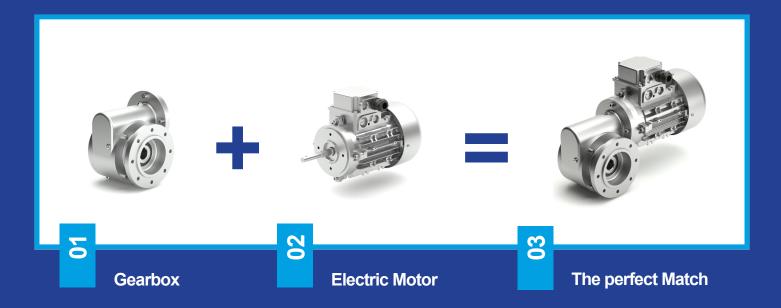
Compact, efficient and reliable, we accompany you from the first idea to series production.

Our drive technology is as flexible as your requirements and always offers the right solution. We pay attention to every detail and deliver a result that convinces technically, is practical to use and remains reliable in the long term.

In short:

The perfect match for your application.

### Two components. One moving solution.





**High Efficiency**Energy-optimized for maximum performance



### **Great Flexibility**

Modular system with many combination options



### **Customized Solutions**

Precisely tailored to your application



Fast Availability
From single units to series production



Configure now



# **GEARBOXES**









	Worm Gear Units	Planetary Gear Units	Helical Gear Units	SpeeroX Gear Units
Series	18 standard series	2 standard series	11 standard series	1 standard series
Rated torque [Nm]	2 – 205	7 – 92	15 – 380	15 – 25
Gear ratios [i =]	(1-stage) $2.5 - 167$ (2-stage) $7.0 - 8000$	3 – 512	1.14 – 372.35	15, 24, 49
Motor mounting	IEC standard flange, special dimensions	IEC standard flange	IEC standard flange	IEC standard flange

# **MOTORS**









	Three-phase Asynchronous Motors	Single-phase Asynchronous Motors	DC Motors (with/without brushes)	Smooth-body Motors
Power [kW]	0.032 – 1.50	0.032 - 1.10	0.028 - 0.093	0.09 / 0.20
Voltage [V]	(50 Hz) 230 / 400 (60 Hz) 277 / 480	230	24	230 / 400
Protection class	IP54 – 65	IP54 – 55	IP40 – 55	IP56
Mounting position	B3, B14	B3, B14	B3, B14	B3, B14
Mounting flange	Customer-specific, IEC-compliant	Customer-specific, IEC-compliant	Customer-specific	Customer-specific

# **DRIVE COMPONENTS**







	EASY-Line Frequency inverter	SMART-Line Frequency inverter	Integrated motor control electronics
Series	Easy370, Easy750	E250, E1100, PW250	Various series
Power range [kW]	0.09 – 0.75	0.09 – 1.10	0.03 - 0.30
Properties	The manual solution	The intelligent solution	1Q- or 4Q-Controller
Functions	On/off switch, integrated potentiometer	Various functions	Various functions
Application area	Three-phase asynchronous motors	Three-phase asynchronous motors	Brushless DC motors

V11/2025-Z01EN Product Overview 7





Series		Flange gearbox	Foot gearbox	Motor foot	Solid shaft	Hollow shaft	Max. output torque [Nm]	Gear ratios [i =]  Gear ratios based on input speeds of 1400 rpm and 2800 rpm. Further combinations available on request.	Asynchronous motor	Direct Current motor	Single-phase motor	Smooth-body motor
	SN15	( 4)					05.47	440.00.40.00.04.45.40.5.5.0				
	SN15	( <b>*</b> )			~	_	2,5 – 4,7	110, 68, 40, 30, 21, 15, 10.5, 7, 3		<b>*</b>		
	SN15H SN5	<b>(✓)</b>				•	2,5 – 4,7	110, 68, 40, 30, 21, 15, 10.5, 7, 3				
	SN5			_	1		5 – 15	167, 100, 75, 55, 50, 38, 30, 24, 20, 18, 15, 12, 10, 8, 7, 5, 4, 2.5			./	-/
	SN5FL	-		•	Ż		5 – 15	167, 100, 75, 55, 50, 38, 30, 24, 20, 18, 15, 12, 10, 8, 7, 5, 4, 2.5		Ż	Ż	<u> </u>
	SN5FR	-			•		5 – 15	167, 100, 75, 55, 50, 38, 30, 24, 20, 18, 15, 12, 10, 8, 7, 5, 4, 2.5		•	•	•
	SN5BH	( <b>*</b> )		/	•	/	5 – 15	167, 100, 75, 55, 50, 38, 30, 24, 20, 18, 15, 12, 10, 8, 7, 5, 4, 2.5		1	1	
	SN5VH	( <b>*</b> )	1		1	1	5 – 15	167, 100, 75, 55, 50, 38, 30, 24, 20, 18, 15, 12, 10, 8, 7, 5, 4, 2.5		1	1	
	SN5FLH	<b>4</b>				1	5 – 15	167, 100, 75, 55, 50, 38, 30, 24, 20, 18, 15, 12, 10, 8, 7, 5, 4, 2.5		1	1	_
	SN5FRH	1				1	5 – 15	167, 100, 75, 55, 50, 38, 30, 24, 20, 18, 15, 12, 10, 8, 7, 5, 4, 2.5		1	1	
5	SN18					Ť		,,,,,,,,, .	•		·	Ť
	SN18	<b>(</b> ✔)	1		1		5 – 15	167, 100, 75, 55, 50, 38, 30, 24, 20, 18, 15, 12, 10, 8, 7, 5, 4, 2.5		1	1	_
	SN18H	( <b>/</b> )	1			/	5 – 15	167, 100, 75, 55, 50, 38, 30, 24, 20, 18, 15, 12, 10, 8, 7, 5, 4, 2.5	<b>*</b>	1	1	_
5	SN14	(,,										
	SN14	(✔)	1		1		5 – 15	167, 100, 75, 55, 50, 38, 30, 24, 20, 18, 15, 12, 10, 8, 7, 5, 4, 2.5	<b>4</b>		1	<b>/</b>
	SN14H	( <b>/</b> )	1			<b>/</b>	11 – 17	75, 56, 50, 38, 32, 30, 28, 24, 20, 17, 15, 12, 11, 7, 5	<b>/</b>		1	_
5	SN3	` ′										
	SN3B			<b>✓</b>	1		11 – 17	75, 56, 50, 38, 32, 30, 28, 24, 20, 17, 15, 12, 11, 7, 5	<b>*</b>		1	
	SN3B4		1		1		11 – 17	75, 56, 50, 38, 32, 30, 28, 24, 20, 17, 15, 12, 11, 7, 5	<b>✓</b>	1	1	•
	SN3S		1		~		11 – 17	75, 56, 50, 38, 32, 30, 28, 24, 20, 17, 15, 12, 11, 7, 5	<b>✓</b>	~	1	•
	SN3F	-			1		11 – 17	75, 56, 50, 38, 32, 30, 28, 24, 20, 17, 15, 12, 11, 7, 5	<b>✓</b>	~	1	<b>V</b>
	SN3FL	-			~		11 – 17	75, 56, 50, 38, 32, 30, 28, 24, 20, 17, 15, 12, 11, 7, 5	✓	1	1	•
	SN3VH	(✔)	~			<b>*</b>	11 – 17	75, 56, 50, 38, 32, 30, 28, 24, 20, 17, 15, 12, 11, 7, 5	✓	1	<b>✓</b>	<b>*</b>
	SN3BH			<b>✓</b>		<b>✓</b>	11 – 17	75, 56, 50, 38, 32, 30, 28, 24, 20, 17, 15, 12, 11, 7, 5	✓		•	
	SN3BFH	(✔)				<b>*</b>	11 – 17	75, 56, 50, 38, 32, 30, 28, 24, 20, 17, 15, 12, 11, 7, 5	✓	<b>✓</b>	1	<b>~</b>
	SN3BHFL	<b>*</b>				<b>~</b>	11 - 17	75, 56, 50, 38, 32, 30, 28, 24, 20, 17, 15, 12, 11, 7, 5	✓	<b>✓</b>	<b>✓</b>	<b>✓</b>
	SN3FH	<b>~</b>				<b>✓</b>	11 – 17	75, 56, 50, 38, 32, 30, 28, 24, 20, 17, 15, 12, 11, 7, 5	✓	<b>✓</b>	<b>✓</b>	<b>✓</b>
	SN3FLH	<b>✓</b>				<b>*</b>	11 – 17	75, 56, 50, 38, 32, 30, 28, 24, 20, 17, 15, 12, 11, 7, 5	✓	•	~	•
	SN9											
	SN9B			<b>✓</b>	~		23 – 36	80, 75, 70, 60, 50, 44, 40, 30, 25, 20, 15, 12, 10, 8, 7	✓		<b>✓</b>	
	SN9BN			<b>✓</b>	~		23 – 36	80, 75, 70, 60, 50, 44, 40, 30, 25, 20, 15, 12, 10, 8, 7	✓		~	
	SN9SH		~		1		28 – 45	80, 75, 70, 60, 50, 44, 40, 30, 25, 20, 15, 12, 10, 8, 7	✓		1	
	SN9SV		1		~		28 - 45	80, 75, 70, 60, 50, 44, 40, 30, 25, 20, 15, 12, 10, 8, 7	✓		1	
	SN9F	•			~		23 – 36	80, 75, 70, 60, 50, 44, 40, 30, 25, 20, 15, 12, 10, 8, 7	✓		<b>✓</b>	
	SN9VH	<b>(✓)</b>	~			<b>*</b>	23 – 36	80, 75, 70, 60, 50, 44, 40, 30, 25, 20, 15, 12, 10, 8, 7	✓		1	
	SN9BH			<b>✓</b>		<b>*</b>	23 – 36	80, 75, 70, 60, 50, 44, 40, 30, 25, 20, 15, 12, 10, 8, 7	✓		~	
	SN9BFH	<b>(/</b> )				~	23 – 36	80, 75, 70, 60, 50, 44, 40, 30, 25, 20, 15, 12, 10, 8, 7	✓		<b>/</b>	
	SN9FH	<b>*</b>				<b>*</b>	23 – 36	80, 75, 70, 60, 50, 44, 40, 30, 25, 20, 15, 12, 10, 8, 7	✓		<b>/</b>	
	SN9SHH		1			<b>*</b>	28 – 45	80, 75, 70, 60, 50, 44, 40, 30, 25, 20, 15, 12, 10, 8, 7	✓		<b>/</b>	
	SN9SVH		1			<b>/</b>	23 - 36	80, 75, 70, 60, 50, 44, 40, 30, 25, 20, 15, 12, 10, 8, 7	<b>~</b>		1	

**(✓)** = B14 flange



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Series	SN8	Flange gearbox	Foot gearbox	Motor foot	Solid shaft	Hollow shaft	Max. output torque [Nm]	Gear ratios [i =]  Gear ratios based on input speeds of 1400 rpm and 2800 rpm.  Further combinations available on request.	Asynchronous motor	Direct Current motor	Single-phase motor	Smooth-body motor
	SN8SH		<b>4</b>		<b>4</b>		67 – 141	75, 60, 50, 38, 30, 25, 21, 15, 10, 7, 5	✓	~	<b>4</b>	
	SN8SV		<b>✓</b>		<b>✓</b>		67 – 141	75, 60, 50, 38, 30, 25, 21, 15, 10, 7, 5	<b>✓</b>	~	<b>~</b>	
	SN8F	<b>✓</b>			<b>4</b>		54 – 113	75, 60, 50, 38, 30, 25, 21, 15, 10, 7, 5	•	~	~	
	SN8SHH		<b>*</b>			<b>*</b>	54 – 113	75, 60, 50, 38, 30, 25, 21, 15, 10, 7, 5	<b>✓</b>	~	~	
	SN8SVH		<b>*</b>			<b>*</b>	54 – 113	75, 60, 50, 38, 30, 25, 21, 15, 10, 7, 5	<b>~</b>	~	~	
	SN8FH	<b>*</b>				<b>~</b>	54 – 113	75, 60, 50, 38, 30, 25, 21, 15, 10, 7, 5	•	~	~	
	SN8BFH	(✔)				<b>*</b>	54 – 113	75, 60, 50, 38, 30, 25, 21, 15, 10, 7, 5	<b>*</b>	~	~	
	SN8DSH	Torqu	e Arm			<b>*</b>	54 – 113	75, 60, 50, 38, 30, 25, 21, 15, 10, 7, 5	•	<b>✓</b>	<b>~</b>	
S	SN10								•	1	~	
	SN10SH		<b>✓</b>		<b>✓</b>		97 – 205	75, 66, 50, 36, 28, 20, 13, 6	<b>*</b>		~	
	SN10SV		<b>✓</b>		<b>✓</b>		97 – 205	75, 66, 50, 36, 28, 20, 13, 6	<b>✓</b>		<b>~</b>	
	SN10F	<b>*</b>			1		97 – 205	75, 66, 50, 36, 28, 20, 13, 6	✓		<b>✓</b>	
	SN10SHH		<b>4</b>			<b>*</b>	97 – 205	75, 66, 50, 36, 28, 20, 13, 6	✓		•	
	SN10SVH		1			<b>*</b>	97 – 205	75, 66, 50, 36, 28, 20, 13, 6	✓		<b>*</b>	
	SN10BFH	(✔)				<b>*</b>	97 – 205	75, 66, 50, 36, 28, 20, 13, 6	✓		<b>*</b>	
	SN10FH	~				<b>*</b>	97 – 205	75, 66, 50, 36, 28, 20, 13, 6	✓		<b>✓</b>	



# **Single Gear Units**

SN26H	Flange gearbox Foot gearbox Motor foot Solid shaft Hollow shaft	Max. output torque [Nm]	Gear ratios [i =]  Gear ratios based on input speeds of 1400 rpm and 2800 rpm.  Further combinations available on request.	
	(4) 4 4	0.0 0.5	407 75 50 00 00 05 04 00 40 45 40 40 0 7 5 4 0 5	
SN26H A31	( <b>y</b> ) <b>y</b>	3,3 – 8,5	167, 75, 50, 38, 30, 25, 24, 20, 18, 15, 12, 10, 8, 7, 5, 4, 2.5  Bevel gear unit, single- or double-sided output shaft	
SN17				⊚ • •
SN17A	<b>Y Y</b>	5 – 15	167, 75, 50, 38, 30, 25, 24, 20, 18, 15, 12, 10, 8, 7, 5, 4, 2.5	
SN17B	<b>*</b>	11 – 17	75, 56, 50, 38, 32, 30, 24, 20, 17, 15, 12, 11, 7, 5	3
ONO			Bevel gear unit, single- or double-sided output shaft	
SN9				
SN9VH	( <b>y</b> ) <b>y</b>	23 – 36	80, 75, 70, 60, 50, 44, 40, 30, 25, 20, 15, 12, 10, 8, 7  IEC motor flange, suitable for electric motors sizes 63–71 Proven and flexible combination. Ideal for medium torques and universal applications.	0
ENEX				
ENEX 15	<b>*</b> * *	15 – 25	49, 24, 15  Servo gear unit, Backlash <= 10 arcmin High efficiency up to 77 %	





Series	SN4	Flange gearbox	Foot gearbox	Motor foot	Solid shaft	Hollow shaft	Max. output torque [Nm]	Gear ratios [i =]  Gear ratios based on input speeds of 1400 rpm and 2800 rpm. Further combinations available on request.	Asynchronous motor	Direct Current motor	Single-phase motor	Smooth-body motor
	SN4		1		1		6-7	5000, 4500, 4000, 3600, 3000, 2750, 2700, 2500, 2250, 2200, 2000, 1900, 1800, 1650 1500, 1250, 1100, 900, 600, 500, 350, 250, 215, 150, 125, 100, 86, 70, 50, 25, 12.5, 10 *	1	1	1	~
	SN4B			1	•		6-7	5000, 4500, 4000, 3600, 3000, 2750, 2700, 2500, 2250, 2200, 2000, 1900, 1800, 1650 1500, 1250, 1100, 900, 600, 500, 350, 250, 215, 150, 125, 100, 86, 70, 50, 25, 12.5, 10 *	/		<b>/</b>	_
	SN4F	•			,		6-7	5000, 4500, 4000, 3600, 3000, 2750, 2700, 2500, 2250, 2200, 2000, 1900, 1800, 1650	,	,	,	
	SN6	Ť					0-7	1500, 1250, 1100, 900, 600, 500, 350, 250, 215, 150, 125, 100, 86, 70, 50, 25, 12.5, 10 *			•	•
₹	SN6						11 – 15	4000, 3600, 3000, 2700, 2250, 2200, 2000, 1520, 1140, 900, 720, 570, 450, 400, 360,				
	3110			•	•		11 – 15	300, 280, 250, 225, 180, 150, 125, 100, 90, 83.3, 70, 64.2, 50, 45, 42.8, 37.5, 30, 25 *	•		•	
	SN6F	•			<b>/</b>		11 – 15	4000, 3600, 3000, 2700, 2250, 2200, 2000, 1520, 1140, 900, 720, 570, 450, 400, 360, 300, 280, 250, 225, 180, 150, 125, 100, 90, 83.3, 70, 64.2, 50, 45, 42.8, 37.5, 30, 25 *	1		1	
	SN6FH	•				•	11 – 15	4000, 3600, 3000, 2700, 2250, 2200, 2000, 1520, 1140, 900, 720, 570, 450, 400, 360, 300, 280, 250, 225, 180, 150, 125, 100, 90, 83.3, 70, 64.2, 50, 45, 42.8, 37.5, 30, 25 *	~		•	
	SN2											
	SN2		~		<b>✓</b>		19 – 25	5000, 4500, 4000, 3750, 3000, 2500, 2200, 1500, 1250, 1125, 900, 800, 750, 720, 600, 550, 500, 450, 400, 350, 300, 240, 200, 125, 100, 90, 84, 80, 67, 50, 42, 25, 20, 12, 7*	~		~	
	SN2F	-			/		19 – 25	5000, 4500, 4000, 3750, 3000, 2500, 2200, 1500, 1250, 1125, 900, 800, 750, 720, 600,	_		-	
	SN12							550, 500, 450, 400, 350, 300, 240, 200, 125, 100, 90, 84, 80, 67, 50, 42, 25, 20, 12, 7 *				
	SN12		1		1		25	835, 500, 375, 250, 190, 150, 120, 100, 90, 75, 60, 50, 42, 35, 25, 21, 12.5	1	~	1	~
	SN12F	-			~		25	835, 500, 375, 250, 190, 150, 120, 100, 90, 75, 60, 50, 42, 35, 25, 21, 12.5	1	1	<b>/</b>	~
	SN12X		1		-		29 – 35	740, 443, 332, 222, 168, 133, 106, 89, 80, 66, 53, 44, 37, 31, 22, 19, 11.1	1	/	1	•
	SN12FX	-			~		29 – 35	740, 443, 332, 222, 168, 133, 106, 89, 80, 66, 53, 44, 37, 31, 22, 19, 11.1	<b>/</b>	<b>✓</b>	<b>/</b>	•
	SN12FH	-				~	25	835, 500, 375, 250, 190, 150, 120, 100, 90, 75, 60, 50, 42, 35, 25, 21, 12.5	1	~	~	•
	SN12FHX	•	~			•	29 – 35	740, 443, 332, 222, 168, 133, 106, 89, 80, 66, 53, 44, 37, 31, 22, 19, 11.1	1	1	1	~
	SN11											
	SN11		•		~		35 – 36	8000, 4500, 4000, 3750, 3000, 2500, 2250, 1500, 1250, 1140, 1350, 1125, 800, 750, 600, 550, 500, 450, 400, 380, 350, 300, 240, 200, 125, 100, 67, 50, 42, 25, 16.9 *	•		•	
	SN11F	•			•		35 – 36	8000, 4500, 4000, 3750, 3000, 2500, 2250, 1500, 1250, 1140, 1350, 1125, 800, 750, 600, 550, 500, 450, 400, 380, 350, 300, 240, 200, 125, 100, 67, 50, 42, 25, 16.9 *	•		•	
	SN13											
	SN13	<b>(</b> ✔)	1		1		39 – 50	987, 591, 443, 325, 295, 225, 177, 142, 118, 106, 89, 71, 59, 49, 41, 30, 25, 15	1		1	
	SN13F	~			~		39 – 50	987, 591, 443, 325, 295, 225, 177, 142, 118, 106, 89, 71, 59, 49, 41, 30, 25, 15	~		~	
	SN13H		1			~	62 – 70	428, 319, 217, 182, 171, 160, 137, 114, 97, 86, 65, 40, 29, 20	~		~	
	SN13FH	•				<b>*</b>	62 – 70	428, 319, 217, 182, 171, 160, 137, 114, 97, 86, 65, 40, 29, 20	~		*	
	SN7											
	SN7		<b>*</b>		~		72 – 113	3750, 3000, 2500, 2400, 1520, 1125, 1050, 900, 750, 600, 570, 500, 450, 400, 386, 360, 315, 300, 276, 250, 225, 200, 190, 180, 150, 120, 116, 105, 80, 70, 53.4, 23.8, 13.2 *	•			
	SN7F	<b>*</b>			~		72 – 113	3750, 3000, 2500, 2400, 1520, 1125, 1050, 900, 750, 600, 570, 500, 450, 400, 386, 360, 315, 300, 276, 250, 225, 200, 190, 180, 150, 120, 116, 105, 80, 70, 53.4, 23.8, 13.2 *	•			
	SN7S		•		~		140	3750, 3000, 2500, 2400, 1520, 1125, 1050, 900, 750, 600, 570, 500, 450, 400, 386, 360, 315, 300, 276, 250, 225, 200, 190, 180, 150, 120, 116, 105, 80, 70, 53.4, 23.8, 13.2 *	•			
	SN19											
	SN19		~		~		139 – 150	394, 370, 345, 296, 247, 217, 197, 148, 123, 99, 74, 59, 49, 39, 33	1			
	SN19F	•			~		139 – 150	394, 370, 345, 296, 247, 217, 197, 148, 123, 99, 74, 59, 49, 39, 33	<b>✓</b>			
	SN19H		~			~	139 – 150	394, 370, 345, 296, 247, 217, 197, 148, 123, 99, 74, 59, 49, 39, 33	<b>*</b>			
	SN19FH	<b>*</b>				<b>*</b>	139 – 150	394, 370, 345, 296, 247, 217, 197, 148, 123, 99, 74, 59, 49, 39, 33	<b>/</b>			

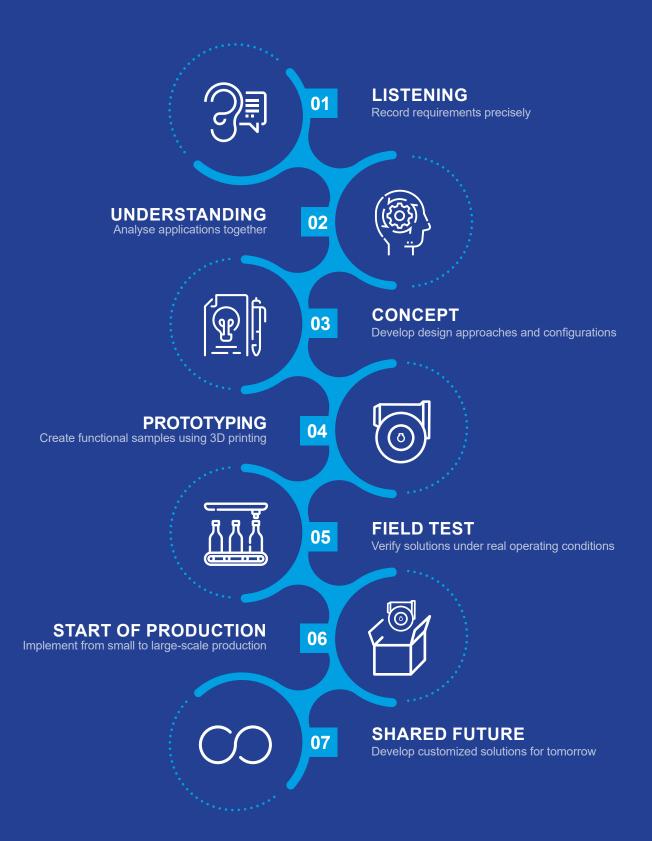


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# DISCOVER THE STRENGTH OF COOPERATION





# SHAPING TOGETI

# Planetary Gear Units 1-, 2-, 3-stage



Series			Flange gearbox	Solid Shaft	Nominal torque [Nm]	Stages	Housing diameter [mm]	Max. acceleration torque [Nm]	Gearbox weight [kg]	<b>Standard backlash</b> [arcmin]	Gear ratios [i =]	Asynchronous motor	Direct Current motor	Single-phase motor
	RF	PS												
	ge	RPS040	~	~	14 – 16	1	40	23 – 25	0.3	<= 15	8, 7, 5, 4	✓	1	~
	1-stage	RPS060	~	~	26 – 39	1	60	52 – 68	0.9	<= 10	8, 7, 5, 4, 3	<b>*</b>	<b>✓</b>	<b>*</b>
	_	RPS080	~	~	64 – 92	1	80	128 – 184	1.9	<= 7	8, 7, 5, 4, 3	<b>~</b>	<b>✓</b>	<b>*</b>
	RF	PL												
	Φ	RPL050	~	~	7	1	50	14	0.6	<= 10	10, 7, 5	✓	<b>✓</b>	<b>✓</b>
	1-stage	RPL070	<b>*</b>	~	23 – 24	1	70	46 – 48	1.8	<= 8	10, 7, 5, 3	✓	~	<b>*</b>
	<del>-</del>	RPL090	~	~	37 – 60	1	90	74 – 120	3.7	<= 8	10, 7, 5, 3	✓	~	<b>*</b>
	RF	PS												
	<u>o</u>	RPS040	<b>/</b>	1	14 – 16	2	40	23 – 25	0.4	<= 19	64, 56, 49, 40, 35, 32, 28, 25, 20, 16	✓	1	<b>✓</b>
	2-stage	RPS060	~	•	26 – 39	2	60	52 – 68	1.2	<= 12	64, 56, 49, 40, 32, 25, 20, 16, 15, 12	✓	<b>✓</b>	<b>*</b>
	2	RPS080	~	~	64 – 92	2	80	128 – 184	2.6	<= 9	64, 56, 49, 40, 32, 25, 20, 16, 15, 12	✓	~	<b>*</b>
	RF	PL												
	Φ	RPL050	<b>*</b>	~	7	2	50	14	0.8	<= 14	100, 70, 50, 35, 30, 25	✓	<b>✓</b>	~
	2-stage	RPL070	1	1	23 – 24	2	70	46 – 48	2.3	<= 12	100, 70, 50, 35, 30, 25, 15	<b>~</b>	1	<b>/</b>
	2-	RPL090	1	1	37 – 60	2	90	74 – 120	4.6	<= 11	100, 70, 50, 35, 30, 25, 15	<b>~</b>	1	<b>*</b>
	RF	PS												
		RPS060	1	<b>/</b>	26 – 39	3	60	54 – 68	1.6	<= 15	512, 256, 200, 160, 125, 100, 80	4	1	~
	3-stage	RPS080	1	1	64 – 92	3	80	128 – 184	3.4	<= 11	512, 256, 200, 160, 125, 100, 80	<b>~</b>	1	~

# Modular planetary gearbox system Configurable components



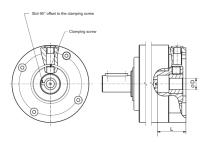
Opt	tionen	
1	Motor flange	Flexible motor connection, adaptable to standard and special motors
2	Reducer sleeve	Simple adaptation of shaft diameters without additional machining
3	Input shaft	Quick and secure clamping assembly for variable shaft diameters
4	Input flange	Mounted directly on the motor for stable connection to the gearbox
5	Housing	Robust design in various sizes (Ø 40–90 mm) for compact installations
6	Gear set	Wide transmission range with ratios from i = 3 up to 512 for almost any application
7	Output flange	Standardised B14 connection for easy integration
8	Output shaft	Various designs with fitting bore or keyway, matched to the application





# **Reducer sleeves**

RPS040 6	Series	Input shaft diameter Ø D [mm]	<b>Max. motor shaft length</b> L max. [mm] 20 23 25 30 35 40 50
RPS080  11  RPS080  11  8  9  RPL050  11  12  4  4  7  14  7  RPL070  11  14  7  16  7  11  7  11  7  RPL090  16  7  19  7  7  7  7  7  7  7  7  7  7  7  7  7	RPS040	6	✓
RPS080  11	PPS060	9	✓
RPS080  14  8  9  7  RPL050  11  12  7  14  7  9  7  10  7  10  7  11  7  7	111 3000	11	<b>4 4</b>
RPL050 11	RPS080	11	<b>* *</b>
RPL050  11  12  14  9  10  10  10  11  14  14  16  17  11  11  11  11  11  11  11  11		14	<b>4 4 4 4</b>
RPL050  11  12  4  14  9  10  4  10  4  11  4  4  16  4  4  16  4  4  17  18  19  19  4  4  4  4  4  4  4  4  4  4  4  4  4			<b>* * *</b>
RPL070  12  4  7  9  10  10  4  4  7  11  7  7			•
RPL070 11	RPL050		* *
RPL070 11			
RPL070  11			4 4 4 4
RPL070  11  4  4  4  4  4  16  7  11  7  11  7  14  7  14  7  14  7  19  7  7  7  7  7  7  7  7  7  7  7  7  7			
14	RPI 070		<b>*</b> *
11	141 2070		7 7 7 7
RPL090 16		16	4 4 4 4
RPL090 16		11	<b>*</b> *
19 🗸 🗸 🗸 🗸 🗸		14	4 4 4 4
	RPL090	16	<b>* * * * *</b> *
24 1 1 1 1 1 1 1		19	<b>/ / / / / /</b>
27 V V V V V		24	1 1 1 1 1 1 1

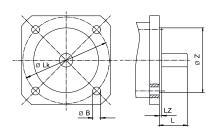


- Available from stock
  Standard sizes available immediately
- Flexible motor adaptation Suitable for various motor shaft diameters
- **Easy assembly**No post-machining of the motor shaft required

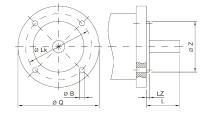
# **Motor flanges**

Series	<b>Centring diameter</b> ∅ Z [mm]	Bolt circle diameter ∅ Lk [mm]	Max. centering depth LZ [mm]	Max. motor shaft length L [mm]	Thread size ∅ B	
RPS040	40	63	2.8	23	M5	
111 0040	60	75	3.5	30	M5	
	40	63	2.8	20	M5	
RPS060	60	75	3.5	30	M5	
1XI- 3000	70	90	3.5	40	M6	
	80	100	3.5	30	M6	
	60	75	3.5	30	M5	
	70	90	3,5	40	M6	
RPS080	80	100	3.5	30	M6	
	80	100	3.5	40	M6	
	95	115	3.5	40	M8	
DDI 050	40	63	2.8	20	M5	
RPL050	60	75	3.5	30	M5	
	40	63	2.8	20	M5	
DDI 070	60	75	3.5	30	M5	
RPL070	70	90	3.5	40	M6	
	80	100	3.5	30	M6	
	60	75	3.5	30	M5	
	70	90	3.5	40	M6	
RPL090	80	100	3.5	30	M6	
	80	100	3.5	40	M6	
	95	115	3.5	40	M8	

S-Series



**IEC-Series** 



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НС		Flange gearbox	Foot gearbox	Motor foot	Solid shaft	Hollow shaft	Max. output torque [Nm]	Gear ratios [i =]  Gear ratios based on input speeds of 1400 rpm and 2800 rpm. Further combinations available on request.	Asynchronous motor	Direct Current motor	Single-phase motor
	HG141	•	•	•	•		15 – 30	8.17, 7.46, 5.47, 4.79, 4.24, 3.40, 2.79, 2.33, 1.29	•		<b>✓</b>
	HG191	•	•	•	•		20 – 50	9.78, 7.82, 5.47, 4.71, 4.11, 3.22, 2.73, 2.23, 1.26	•		<b>✓</b>
	HG241	•	•	•	•		20 – 50	9.78, 7.82, 5.47, 4.71, 4.11, 3.22, 2.73, 2.23, 1.26	•		<b>✓</b>
	HG281	•	•	•	~		40 – 108	7.36, 5.57, 4.41, 3.84, 3.38, 2.83, 2.29, 1.56, 1.14	•		<b>✓</b>
	HG381	•	•	•	•		92 – 138	10.40, 7.36, 5.57, 4.75, 4.11, 3.38, 3.00, 2.29, 1.63	•		•



# **Helical Gear Units** Multi-Stage

HG		Flange gearbox	Foot gearbox	Motor foot	Solid shaft	Hollow shaft	Max. output torque [Nm]	Gear ratios [i =]  Gear ratios refer to input speeds of 1400 rpm and 2800 rpm. Further combinations available on request.	Asynchronous motor	Direct Current motor	Single-phase motor
	HG162	•	•	•	•		37 – 71	52.48, 42.67, 35.14, 28.57, 25.51, 24.59, 20.74, 16.47, 14.63, 11.95, 9.80, 7.62, 7.11, 5.10, 3.70	•		*
	HG202A	•	•	•	•		52 – 108	60.43, 54.20, 49.52, 44.77, 37.31, 31.71, 28.13, 25.43, 21.19, 18.01, 15.48, 14.00, 11.67, 9.92, 8.57, 7.75, 6.46, 5.49, 4.66, 3.81	~		~
	HG252A	•	~	•	•		96 – 206	67.47, 61.33, 53.59, 49.04, 40.29, 36.86, 31.27, 25.75, 21.16, 19.35, 16.42, 14.01, 11.51, 10.53, 9.41, 8.93, 7.88, 6.47, 5.92, 5.02, 4.33, 3.70	~		*
	HG253A	•	~	•	•		179 – 206	207.26, 188.42, 154.81, 141.61, 120.15, 108.83, 98.94, 81.29, 74.36, 63.09	~		•
	HG302A	•	•	~	•		155 – 349	65.72, 57.69, 53.08, 46.59, 44.06, 40.18, 32.45, 26.94, 22.80, 19.58, 17.95, 14.50, 12.03, 10.18, 8.75, 7.76, 6.27, 5.20, 4.40, 3.78	~		•
	HG303A	~	~	•	~		320 – 380	372.35, 300.74, 249.59, 208.12, 181.40, 172.72, 146.18, 133.23, 125.53, 107.61, 89.31, 75.58, 64.91	~		<b>✓</b>

# Mounting configurations IEC mounting dimensions

















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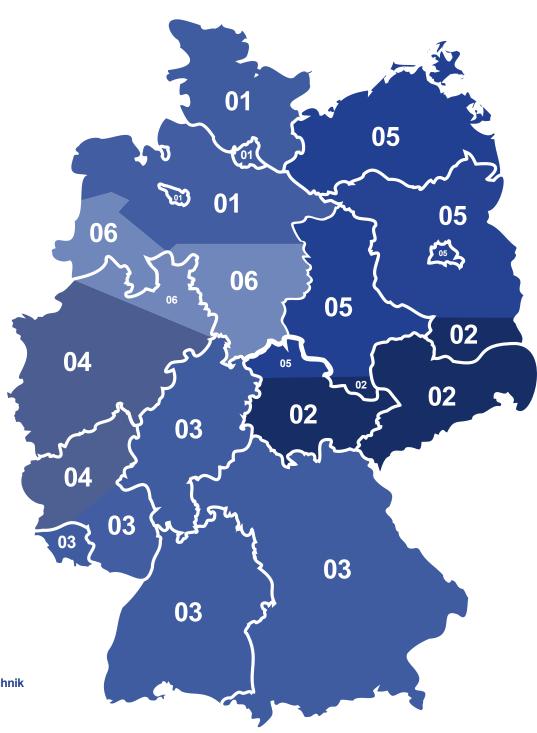
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